

**HANDLE STRUCTURE AND LCD ARRANGEMENT OF A DVD  
PLAYER AND MOLD FOR MOLDING SAID HANDLE  
STRUCTURE ON SAID LCD CASE**

**5 ABSTRACT OF THE DISCLOSURE**

A handle structure and LCD arrangement of a DVD player is disclosed to have a handle structure directly molded on the LCD case of a DVD player by a mold, the handle structure having a transversely extended top grip with a downwardly extended outer  
10 flange, a support, and a hand hole defined between the top grip and the support. The mold is formed of a female defining a cavity and a male die having a protruding portion insertable into the cavity.